# Oxygen measuring device





In-situ measuring device for continuous measurement of the concentration of free oxygen in flue gases and process gases

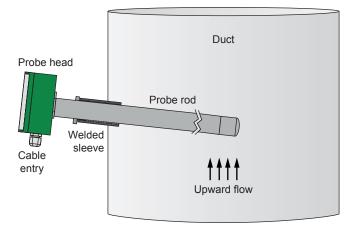
## APPLICATION

The oxygen measuring device OMD 14 is used for the measurement of the oxygen concentration in flue gases and process gases. It is a compact system with integrated control unit. The probe length can be adapted to the channel dimensions.

Optionally there is the possibility to include a signal for one of the following functions:

- integrated temperature measurement (PT100)
- external humidity measurement (for output O<sub>2</sub> dry)
- external signal O<sub>2</sub> dry (for output of humidity)

#### INSTALLATION EXAMPLE



# YOUR BENEFITS AT A GLANCE

- compact device consisting of probe and operating unit  $\rightarrow\,$  easy installation
- · integrated graphic display for ease of operation
- display of O<sub>2</sub> in vol. %
- · very low maintenance requirement
- easy manual calibration with test gases in separate adjustment device
- · extremely low operational costs
- · different probe lengths possible

#### PRECONDITIONS ON SITE

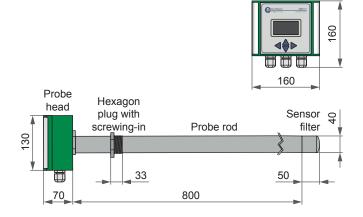
- ambient temperature: -20...+55 °C
- ambient humidity: max. 90% (non-condensing)
- · homogenous dust and stack gas distribution
- installation place with run-in/run-out zone of min. 5-fold length of duct diameter
- media temperature: max. 250 °C (optional: max. 350 °C)

## DESIGN AND FUNCTION

The OMD 14 consists of an in-situ probe and a probe head. The probe is equipped with a regulated sensor heating and electronics for operating and visualisation. In the probe head the evaluation electronics and the measuring value display are located. Centrepiece of the device is a potentiometric zirconium dioxide sensor.

The measuring gas diffuses through the measuring cell of the probe rod. Thereby the oxygen concentration is detected. The analogue sensor signal is converted and output as a mA signal.

## **DESIGN & DIMENSIONS**



TECHNICAL DATA	
Housing:	compact device (integrated operating unit); IP65; 1 ½" fitting; approx. 160 mm x 160 mm x 930 mm (w x h x d); approx. 5.3 kg
Probe:	in-situ probe with zirconium dioxide sensor; probe rod length: 1000 mm (standard)
Measuring range:	025 vol. % (other measuring ranges on request)
Accuracy:	± 0.2 vol. %
Response time:	$T_{_{90}}$ < 60 s (dependent on application)
Ambient conditions:	-20+55 °C; relative humidity: max. 90% (non-condensing)
Media temperature:	max. 250 °C
Operational availability:	approx. 15 min (at 20 °C ambient temperature)
Manual calibration:	by optional adjustment device with test gas connection
Maintenance interval:	12 months (standard)
Display:	graphic display in text mode with momentary value display
Inputs:	<ul> <li>For connection of one external device for calculation of additional measurands (e.g. H<sub>2</sub>O) the following inputs are existent:</li> <li>1x analogue input (420 mA), potential-free</li> <li>1x digital input (status)</li> </ul>
Outputs:	<ul> <li>2x analogue output (420 mA), potential-free (1x oxygen concentration, 1x optional temperature measurement or measurand signal of extra device)</li> <li>5x digital output (failure, maintenance, maintenance request, limit value 1 and 2), potential-free, max. switching capacity 25 W, rated voltage 60 V</li> </ul>
Interface:	RS485 (Modbus)
Process connection:	1 <sup>1</sup> / <sub>2</sub> " welding sleeve
Power supply:	12-24 V DC or 100-240 V AC (depending on model); max. 25 W
Optional:	<ul> <li>available sensors: PT100, thermocouple</li> <li>media temperature up to 350 °C</li> </ul>
Special models are possible or	n request.